

Allyking Creamback Hard Sized - (GC2)

Typical End uses: Suitable for a wide range of food & Healthcare packaging applications.
General Carton Work in the Pharma, Toy & household sectors



Property / Unit	Unit	Standard		Target value									Tolerance
				SAMPLE									
Thickness	μm	ISO 534		350	360	385	395	420	460	510	560	610	± 3.0%
Basis Weight	g/m²	ISO 536		215	220	235	240	250	270	295	325	350	± 3.0%
Bending Moment Taber 15° MD	mNm	ISO 2493		9.48	11.3	12.6	13.2	15.8	20.9	29.3	32.2	40.0	
Bending Moment Taber 15° CD	mNm	ISO 2493		5.32	5.68	7.05	7.57	8.31	10.8	15.2	17.8	24.5	
Moisture, %	%	ISO 287		7.0									± 1.0
Roughness (Top)	μm	ISO 8791-4		1.70									≤
Brightness (Top) D65/10	%	ISO 2470-1		82.0									± 2.0
Gloss (Top)	%	TAPP1480		40.0									± 5.0%
IGT Dry Pick/Blister (Top)	m/s	ISO8254-1		1.20									≥
COBB 60s (Top)	g/m²	ISO 535		55.0									≤
Scott Plybonding	J/m²	TAPPI 569		130									≥
Squareness	mm	GB/T 451.1		2									≤
Size Deviation	mm	GB/T 451.1		2									≤

Bulk Packed Pallets splittable to exact quantities

Revised 12.05.22

[illegible]